Design and Optimization of He-Xe Brayton cycles system for MW-level space nuclear reactor application*

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Space reactor power has a good future in sea, land, air and space by virtue of its small size, applicability and high efficiency, and the combination of high temperature gas-cooled reactor and Brayton cycle is more suitable for exploration missions at the megawatt power level. A space gas-cooled reactor with a thermal power of 3 MW is used as a research object, and the design and optimization of this research object is carried out using EBSILON simulation software. The efficiency comparison between direct and indirect Brayton cycle is carried out under different conditions, the direct Brayton cycle was found to be 1.4%-2.8% more efficient than the indirect Brayton cycle and occupies less space. The efficiencies of four configurations of the Brayton cycle are compared. When the compressor inlet temperature is 400 K, the recompression efficiency is lower, and the efficiency of both the interstage-cooled cycle and the simple reheat cycle is higher than 30% when the turbine inlet temperature reaches 1400K. When the compressor inlet temperature is 350K, the simple reheat cycle can achieve 29.6% efficiency at a turbine inlet temperature of 1200K. When the compressor inlet temperature is 300K, the efficiency of all four cycle structures is higher than 20%. And when the turbine inlet temperature is higher than 1150K, the efficiency of all four structures is higher than 30%. The optimal pressure ratios are different for the different configurations, with 2.2 and 3.5 for the simple reheat cycle and the interstagecooled cycle, respectively. And the optimal pressure ratio for the recompression cycle is also related to its diversion ratio, the recompression cycle efficiencies are 0.417 and 0.141 when the splitting ratios are 0 and 0.4, respectively. In actual operation, the pressure loss of the system is unavoidable. It is found that the efficiency reduction caused by the high pressure relative loss is 1.7% higher than the reduction caused by the low pressure relative loss. In addition, the recuperator effectiveness and the efficiency of the TAC also affect the system cycle efficiency to some extent. The exergy analysis method was also used to verify that the recompression cycle efficiency was lower than the simple reheat cycle efficiency. The losses in both are concentrated in the cooler and reactor, with the cooler and reactor losses of the recompression cycle together accounting for 79.6% of the total losses. Finally, the simple reheat cycle was taken as the optimal structure, and a space reactor system with a thermal power of 3 MW and an electrical power of 1 MW is successfully designed.

Keywords: Brayton cycle; Space nuclear reactor; Exergy analysis method; Design and optimization

I. INTRODUCTION

Energy is indispensable to industry, military and people's 3 livelihood. And with the advancement of science and technol-4 ogy, mankind is now gradually strengthening its exploration 5 of the sea, land, air and sky. However, solar energy is not 6 an autonomous energy source, the mission cycle of chemical 7 energy is short, and the power level of radioisotope nuclear 8 power source is low. So for high-power level mission, the 9 above energy sources can hardly be used[1]. The new mo-10 bile reactor system does not depend on sunlight and has high 11 energy density, which has been widely studied and applied in 12 the field of sea, land, air and space[2]. For the main technical 13 of the space reactor system, it is necessary to consider three 14 aspects: firstly, the safety and economy of the reactor power 15 supply. Secondly, the performance of the reactor power sup-16 ply, which is aim to improve the power to mass ratio of the 17 reactor power supply as much as possible. And lastly, the ₁₈ applicability of the reactor power supply.

Based on the excellent characteristics of the new portable reactor system, as early as a few decades ago, some scholars in the world have done a lot of research on the space reactor power supply. In 2003, the United States NASA(National Aeronautics and Space Administration) set up a project "Prometheus" program, the main goal is to develop a high-25 power space nuclear reactor power supply[3]. In 2009, 26 Russia began to develop the MWe-class nuclear propulsion 27 spacecraft[4], which consists of an ultrahigh-temperature gas-28 cooled reactor and a Brayton cycle system, and it guides 29 for the design and development of subsequent space reac-30 tors. ESA(European Space Agency) is also working on the "Prometheus" program. ESA is also vigorously developing 32 space nuclear power technology, mainly through the imple-33 mentation of the DiPoP(Disruptive Technologies for Power ³⁴ and Propulsion)[5] project and the MEGAHIT[6] program, 35 and has completed the technical selection of various systems 36 of nuclear electric propulsion.

Based on the exploratory experience of the previous researchers, more and more researches on the space reactors have appeared. Ju et al.[7] proposed a conceptual design scheme for a helium-xenon gas-cooled fast reactor consisting of hexagonal prismatic fuel elements, and also investigated the thermo-hydraulic characteristics of the reactor. Yang et al.[8] also presented the neutron physical analysis on a pris-

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44 matic space gas-cooled reactor. Jiang et al.[9] developed a 45 simple mass estimation model based on a preliminary op-46 timized shielding design for the Jupiter Icy Moon Orbiter (JIMO) reactor. Yue et al.[10]studied OMEGA (Open-grid 48 Megawatt Gas-cooled spAce nuclear reactor) and also developed TASS (Transient Analysis code of scheduled Shutdown and emergency Shutdown). Based on this, it was also concluded that surface coatings on the fuel cladding can greatly 52 improve radiative heat transfer. Qin et al.[11] conducted an optimization analysis of the energy conversion efficiency and radiator mass of an air-cooled space nuclear reactor and investigated the performance of HPR (heat pipe radiator) and LPR (liquid droplet radiator), respectively. Meng et al.[12] performed numerical simulations of a 1/12 full-core air-cooled space nuclear reactor using the STAR- CCM + program and a series of calculations of a complex core structure under zerogravity conditions. Li et al.[13] proposed a conceptual design for an integrated space air-cooled reactor based on TRISO 62 fuel with an electrical power output of 200 kW. It was finally 63 concluded that helium-xenon mixture is the optimal work 64 mass. Alfonso Biondi et al.[14] modeled and simulated a closed Brayton cycle system driven by a solar parabolic col-66 lector, which improved the efficiency by 7.4%, reduced the weight by 21%, and achieved a specific mass of the system of 30 kg/kW. Guilherme B. Ribeiro et al.[15] developed a closed regenerative Brayton cycle model which is used to cal-70 culate the size of the heat exchangers in the system. And the 71 mass of the heat exchangers in the space reactor is also optimized. Wu et al.[16] examined the transient response safety gas-cooled reactors and investigated the performance of the overall system of coupled Brayton cycles using a selfdeveloped thermal-hydraulic system analysis program. Ma et ₇₆ al.[17]investigated the characteristics of a SNPS with a dual ₁₁₄ Brayton loop after a single or dual Brayton loop load loss.

79 air and space. Thanks to the support from the fields of chem- 117 elements and 13 control rods. The upper and lower grids are 80 istry and gas dynamics, there are many studies on the nuclear 118 used for axial positioning of the fuel elements, and the cylinaspects of He-Xe gases. Wang et al.[18] optimized a model for tie drical fuel elements are arranged in a triangular shape in the 86 sor of a high-temperature gas-cooled reactor (HTGR) power 125 a Brayton cycle is shown in Fig 1. 87 plant. Ma et al. [20] established a link between the thermody-88 90 and its mass, and investigated the effects of different binary 91 mixtures of noble gases on the performance and mass of the 94 the thermo-hydrodynamic properties of the He-Xe gas mix- 132 element with the help of a dedicated venting device. Table 1 $_{95}$ ture inside a 2 \times 2 helix wrapped rod bundle, which provides $_{138}$ lists the design parameters of the open-grid HTGR: a basis for the thermo-hydrodynamic design of He-Xe gascooled space nuclear reactors.

The combination of high-temperature gas-cooled reactors 98 (HTGR) and Brayton cycle systems is an important research 100 object for space reactor power supply[22, 23]. Most of the 136 101 current studies mainly focus on two aspects: the core design 137 widely used in many fields by virtue of its efficiency and

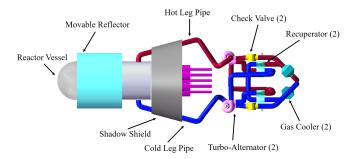


Fig. 1. The cross-section of the gas-cooled reactor coupled Brayton cycle system

102 of high-temperature gas-cooled reactors and the design op-103 timization of the components in the Brayton cycle, but there 104 are fewer studies on the structural selection of the Brayton cy-105 cle. For common gases such as air and supercritical CO2, the 106 structure of different Brayton cycles will have a large impact 107 on the cycle efficiency. As for the He-Xe gas mixture with 108 large adiabatic index, the optimal Brayton cycle structure and 109 the optimal cycle parameters will be sought in this paper on 110 the basis.

INTRODUCTION TO THE SYSTEM AND MODEL

High Temperature Gas-Cooled Reactor (HTGR) Model

High Temperature Gas-Cooled Reactor (HTGR) Model

The high-temperature gas-cooled reactor used in this paper is an open-grid high-temperature gas-cooled reactor[24] He-Xe gas mixtures are often used in reactors on land, sea, 116, which mainly consists of upper and lower grids, 654 fuel the calculation of the physical properties of He-Xe gas mix- 120 core with a spacing of 14.2 mm. The control rods have a B4C es, and obtained a systematic property analysis procedure 121 core block inside and a 1-mm-thick shell outside, with a gap suitable for the calculation of the natural circulation of He-Xe 122 in the middle made of metal rubber to compensate for the ragas mixtures. Adil Malik et al.[19] analyzed the advantages 123 dial deformation caused by fission gases, etc. A schematic using helium-xenon over pure helium in the turbocompres- 124 diagram of a high-temperature gas-cooled reactor coupled to

The fuel element consists mainly of the uranium dioxide namic performance of a megawatt-scale space reactor system 127 fuel pellet, the hot-end and cold-end reflector layers, the cas-128 ing and the liner. The core block is a sintered disc of uranium dioxide fuel with an internal center hole, the cladding is made system. It was finally concluded that helium-xenon mixture 130 of Mo-Nb-Zr alloy. The center hole serves to vent the gaseous is the optimal mass. Wang et al.[21] numerically investigated 131 fission products into the gas replenishment space of the fuel

B. Brayton Cycle Model

The Brayton cycle is a reliable thermal cycle, it has been

Parameter	Value	Parameter	Value
Neutron energy spectrum	fast reactor	Thickness of radial reflective layer/cm	10.3
Reactor power/MWt	3.4	Number of fuel rods	732
Coolant flow/ $kg \cdot s^{-1}$	14.236	Number of control rods	13
Control rod conduit outer diameter/cm	3.5	Fuel rod spacing/cm	1.41
Core diameter/cm	41.6	UO ₂ Fuel core block inner diameter/mm	3.0
Inner diameter of descending section/cm	44.4	UO ₂ Fuel core block outer diameter/mm	10.9
Outer diameter of descending section/cm	46.4	Air gap thickness/mm	0.05
Pressure vessel thickness/cm	0.6	Shell thickness/mm	1.0
Pressure vessel outer diameter/cm	47.6	Fuel area height/cm	55.0

Table 1. Design parameters for open-grid HTGR

138 applicability[25]. A simple Brayton cycle consists of four main processes: Adiabatic compression, isobaric heating, 140 adiabatic expansion and isobaric exotherm. The core of the 141 Brayton cycle is the TAC, which consists of a turbine, com-142 pressor and generator arranged on the same rotor shaft. The work of the turbine is distributed to the compressor and generator through the rotor shaft, allowing the Brayton cycle to operate. In addition to this, there are coolers, recuperators and other components in the space reactor.

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The temperature-entropy diagram of a simple reheat Bray-148 ton cycle is shown in Fig. 2. First, the high-temperature He-149 Xe gas mixture from the gas-cooled reactor outlet enters the 150 turbine to do work (1-2). At this point, the high-temperature 151 He-Xe gas mixture enters the recuperator and transfers heat 152 to the other side of the recuperator (2-3). It then enters the external cooler where it is cooled by NaK on the tube side (3-4). The cooler fluid enters the compressor (4-5) and the excess work is used to generate electricity. The fluid then enters the recuperator to be heated by the fluid on the other side (5-6) and finally flows back into the core to be heated to the 157 158 required turbine inlet temperature (6-1).

In order to maximize the heat utilization, a recompressor 160 is added to the recompression cycle while splitting the recuperator into two. The temperature-entropy diagram of the re- 179 interstage cooling cycle is shown in Fig.4. compression cycle is shown in Fig 3. Unlike the simple reheat Brayton cycle, the fluid flowing from the low-temperature recuperator is split in two through a splitter, and then enters the 180 main compressor and the recompressor (4-5-6 and 4-7). The fluid passing through the recompressor meets another portion of the fluid heated by the high-temperature recuperator (7-8), and it is finally heated by the low-temperature recuperator and core. This configuration increases the enthalpy at the core inlet, thereby increasing the cycle efficiency for some fluid.

The compressor is the main power-consuming component in the Brayton cycle, and reducing its power consumption can improve the efficiency of the system cycle. The power consumption is related to the compressor inlet temperature. The interstage-cooled cycle divides the compressor into two, and 176 a cooler is added between two compressors, so that the inlet temperature of the second compressor can be reduced. Thus 178 the total power consumption is reduced. The diagram of the 190

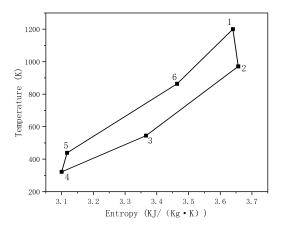


Fig. 2. Temperature-entropy diagram for simple reheat Brayton cy-

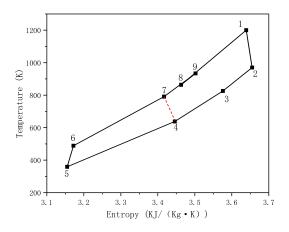


Fig. 3. Temperature-entropy diagram for recompression cycle

C. Turbomachinery model

1) Power balance

The power of the TAC shaft is equal to the power produced 183 by the turbine minus the power consumed by the compres-184 sor and generator. This TAC model combines the rotor shaft 185 power with the rotational speed. When the rotor shaft power 186 is positive, the faster the rotor shaft will rotate, and the slower 187 the rotor shaft will rotate when the shaft power is negative. The mathematical expression is given as:

$$\frac{dN_{Shaft}}{dt} = \frac{P_{Shaft}}{I \cdot N_{Shaft} \cdot 4\pi^2} \tag{1}$$

Power balance equation on the rotating shaft:

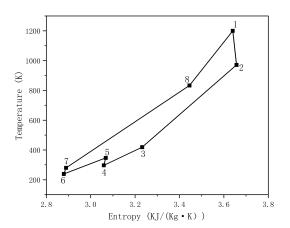


Fig. 4. Temperature-entropy diagram for interstage-cooled cycle

$$P_{Shaft} = P_{Tur} - P_{Com} - P_{Alt} \tag{2}$$

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Power generated by the turbine:

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$$P_{Tur} = W_{Tur} \cdot C_{p,g} (T_{cin} - T_{cout}) \tag{3}$$

Power consumed by the compressor:

$$P_{Com} = W_{Com} \cdot C_{p,q} (T_{cin} - T_{cout}) \tag{4}$$

Where: N_{Shaft} -TAC rotating shaft speed/ s^{-1} ; P_{Shaft} -TAC rotor shaft power/W; I-Rotor shaft moment of inertia/ $kg \cdot s^2.P_{Tur}$ -Turbine power/W; P_{Com} -Compressor ₂₄₃ power; P_{Alt} -AC Generator power/W; T_{tin} -Turbine inlet 200 temperature/K; T_{tout} -Turbine outlet temperature/K; T_{cin} temperature/K. 202

2)Flow Characteristic Curve

The work of the turbine and compressor is related to the 204 205 flow mass flow rate, inlet and outlet temperatures, which can 206 be obtained from the characteristic curve [26]. The flow char-207 acteristic curve takes the temperature ratio and pressure ratio 208 as a function of inlet temperature, inlet pressure, mass flow rate and shaft speed, which can be calculated given certain boundary conditions. 210

Pressure ratio curve of a compressor:

$$\frac{P_{cout}}{P_{cin}} = f_{PrC}(T_{cin}, P_{cin}, W_{Com}, N_{Shaft})$$
 (5)

Temperature-ratio curves for pressurized gas engines:

$$\frac{T_{cout}}{T_{cin}} = f_{TrC}(T_{cin}, P_{cin}, W_{Com}, N_{Shaft})$$
 (6)

Pressure ratio curve of the turbine:

$$\frac{P_{tout}}{P_{tin}} = f_{PrT}(T_{tin}, P_{tin}, W_{Com}, N_{Shaft}) \tag{7}$$

Temperature-ratio curve of the turbine:

$$\frac{T_{tout}}{T_{tin}} = f_{TrT}(T_{tin}, P_{tin}, W_{Com}, N_{Shaft})$$
 (8)

Where: P_{cout} – Compressor outlet pressure/Pa; P_{cin} – Compressor inlet pressure/Pa; f_{PrC} -Equation of the pressure-ratio characteristic curve of the compressor; f_{TrC} Equation for the compressor temperature-ratio characteristic curve; P_{tout} -Turbine outlet pressure/Pa; P_{tin} -Turbine inlet pressure/Pa; f_{PrT} -Turbine pressure-ratio characteristic curve equation; f_{TrT} -Turbine temperature ratio characteristic curve equation.

Heat transfer model

There is at least one gas cooled in every space reactor Bray-229 ton cycle, also known as an external cooler. It is an external 230 cold source to cool the Brayton cycle flow mass. It is a shell-231 and-tube countercurrent heat exchanger with fins, where the (2) 232 high-temperature He-Xe gas is on the shell side and water 233 or liquid NaK flows on the tube side as the cooling medium. 234 The heat absorbed on the tube side is transferred to the space 235 through radiant heat dissipation, thus realizing a continuous 236 discharge of waste heat. Inside the cooler, there are 400 heat 237 exchanger tubes with an outer diameter of 6.35mm, a tube 238 length of 2m, and a wall thickness of 1.058 mm. Including (4) 239 the fins, the effective gas-side heat exchanger area is 47 m^2 . 240 The gas cooler model includes the heat exchanger model for 241 the flow of the fluids on the high and low temperature sides, 242 and the heat conductivity model for the heat exchanger tubes.

The model of the gas cooler includes the flow heat transfer 244 model of the fluid on both sides of the high and low tempera-245 tures and the heat conduction model of the heat transfer tube. Compressor inlet temperature/K; T_{cout} -Compressor outlet $_{246}$ The two-side flow heat transfer model calculates the pressure 247 and enthalpy of the fluid, and the wall heat conduction model 248 calculates the temperature of the heat exchanger tube, ignor-249 ing the axial heat conduction of the heat exchanger tube wall 250 and assuming that the heat is transferred only in the radial di-251 rection. The control volume of the model is divided as shown 252 in the Fig 5. First, the high and low temperature side and the 253 heat exchanger tube are divided into N control volumes, and 254 then the heat exchanger tube is divided into N control vol-255 umes in the radial direction. Since the heat exchanger is a 256 counter-flow heat exchanger, it should be noted that the num-257 bering order of the high temperature side and the low temper-(5) 258 ature side should be reversed.

> Energy conservation equation for the ith control volume of 260 the gas on the high temperature side:

(6)
$$_{261} \rho^{i}_{GC1} c^{i}_{p,GC1} \frac{dT^{i}_{GC1}}{dt}$$
 (9)

$${}^{262} = \frac{W_{GC1in}(h_{GC1}^{i-1} - h_{GC1}^{i}) + l_{i} \prod_{GC1}^{i} \cdot H_{GC1}^{i}(T_{wall}^{M+2,i} - T_{GC1}^{i})}{l_{i} A_{GC1}}$$
 (10)

Energy conservation equations for the ith control volume

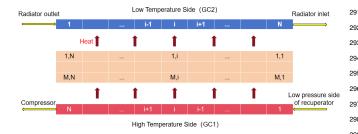


Fig. 5. Schematic diagram of the control volume division of the heat exchanger model

264 of the cooled mass on the low-temperature side:

$$\rho_{GC2}^{i}c_{p,GC2}^{i}\frac{dT_{GC2}^{i}}{dt} \tag{11}$$

$$= [W_{GC2in}(h_{GC1}^{i-1} - h_{GC1}^{i}) + N_{pipe}l_{i}C_{tubeI}H_{GC2}^{i}$$
 (12)

$$(T_{wall}^{1,N-i+3} - T_{GC2}^{i})]/[N_{pipe} \cdot l_i A_{GC2}]$$
(13)

Thermal conductivity equation for the (j,i)th control vol-268 269 ume of the intermediate heat exchanger wall:

$$N_{pipe} \cdot \rho_w^{j,i} c_{p,w}^{j,i} \frac{dT_w^{j,i}}{A_{i}^{j,i}} \tag{14}$$

$$= \frac{\prod_{wI}^{j,i}}{A_w^{j,i}} \left(\frac{\lambda_w^{j-1,i} + \lambda_w^{j,i}}{2}\right) \left(\frac{T_w^{j-1,i} - T_w^{j,i}}{r_w^j - r_w^{j-1}}\right)$$
(15)

$$+\frac{\prod_{wO}^{j,i}}{A_w^{j,i}} \left(\frac{\lambda_w^{j+1,i} + \lambda_w^{j,i}}{2}\right) \left(\frac{T_w^{j+1,i} - T_w^{j,i}}{r_w^{m+1} - r_w^m}\right) \tag{16}$$

Boundary conditions on the inner surface of the heat ex-273 274 changer tube:

$$(\frac{\lambda_w^{1,i} + \lambda_w^{2,i}}{2}) \frac{T_w^{2,i} - T_w^{1,i}}{r_w^2 - r_w^1} = H_{GC2}^i(T_w^{1,i} - T_{GC2}^{N-i+3})$$
 (17)

Boundary conditions on the outer surface of the heat ex-276 277 changer:

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$$(\frac{\lambda_w^{M+2,i} + \lambda_w^{M+1,i}}{2}) \frac{T_w^{M+2,i} - T_w^{M+1,i}}{r_w^{M+2} - r_w^{M+1}} = H_{GC1}^i (T_{GC1}^i - T_w^{M+2,i})$$

280 heat transfer coefficient of the mass/ $W \cdot m^{-2} \cdot K^{-1}$; T_w -Heat exchanger tube wall temperature/K; W_{in} -Inlet mass flow $\label{eq:control} \begin{array}{ll} {\rm rate/}kg\cdot s^{-1}; & N_{pipe}-{\rm Number\ of\ heat\ exchanger\ tubes;} \\ {\rm Heat\ exchanger\ tube\ inner\ circumference/m;} \\ W_{wallI}- \end{array}$ Heat exchanger tube control volume inner surface circumference/m; W_{wallO} -Heat exchanger tube control volume outer surface circumference/m; Superscript i-Axial control volume number; Superscript j-Radial control volume 335 number of the heat exchanger tube wall; Subscript GC1–High $_{336}$ conductivity λ , the Lennard-Jones potential theory is used in 289 temperature side; Subscript GC2-Low temperature side; 337 Hirschfeld's method, and the Lennard-Jones coefficients for 290 Subscript w-Heat exchanger tube wall.

In addition, in order to improve the utilization of heat and 292 the thermal efficiency of the system, there is at least one plate-293 fin type recuperator in each Brayton cycle loop. The high-294 temperature fluid from the turbine outlet transfers the heat to 295 the compressor outlet fluid at the later stage of the cycle, thus realizing the preheating of the work mass. It can increase the enthalpy value of the point to a certain extent and reduce the heat absorbed by the work mass from the heap, so as to make a large improvement in the thermal efficiency of the cycle. The basic model of the recuperator and the gas cooler is the same, and the difference between the two lies in the difference between the high and low temperature side of the work mass.

Auxiliary model

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He-Xe gas mixtures have an important place in the field of 305 space reactor research, and the combination of a Brayton cy-306 cle with a high-temperature gas-cooled reactor using He-Xe 307 gas mixtures as the work mass is well suited for space reactor 308 missions in the MW power missions. For the Brayton cycle 309 circuit, the gas modeling is particularly important. In addi-310 tion to this, the pressure loss and thermophysical properties of the mass in the pipeline have a significant impact on key parameters such as cycle efficiency.

For the transport properties of He and Xe single gases can be calculated by Chapman-Enskog theory[27], and then the 315 properties of the two can be mixed by the method proposed 316 by Hirschfeld[28], which leads to the properties of He-Xe gas mixture. Since the molecular mass of both M_w , mole fraction $_{
m 318}$ x and adiabatic index γ are known, the average molecular mass of the gas mixture M_{w0} and the average adiabatic index γ_0 respectively:

$$M_{w0} = x_{Xe} + (1 - x_{Xe})M_{He} (19)$$

$$\gamma_0 = x_{Xe}\gamma_{Xe} + (1 - x_{Xe})\gamma_{He} \tag{20}$$

The gas constant of the gas mixture is:

$$R_0 = R_q / M_{w0} (21)$$

Where: R_0 =8.3145 J/(mol K) is the ideal gas constant. Thus, the density ρ , speed of sound c and specific constant pressure heat capacity of the gas mixture c_p can be calculated by the following equation:

$$\rho(T, p) = p/R_0 T \tag{22}$$

$$c(T) = (\gamma R_0 T)^{1/2} \tag{23}$$

$$c_p(\gamma, M_w) = R_0/M_{w0}(1 - 1/\gamma)$$
 (24)

For the calculation of the kinetic viscosity μ and thermal 338 He and Xe are, respectively:

$$\epsilon_{He} = 10.2K, \sigma_{He} = 2.576 \tag{25}$$

$$\epsilon_{Xe} = 229K, \sigma_{Xe} = 4.055$$
 (26)

The above coefficients combined with the transport theory prediction curve $\Omega(T)$ The equations for the calculation of the kinetic viscosity μ and thermal conductivity λ of monatomic gases can be obtained.

$$\Omega(T) = 0.92495 + 2.07368 \times {10}^{-3}T + 0.719288T^{-1.151049} - 5.46452 \times {10}^{-2}T^{1/2}$$
 346

$$\mu(M_w, \epsilon, \sigma, T) = (M_w T)^{1/2} / \sigma^2 \Omega(T/\epsilon) \times 2.6693 \times 10^{-6}$$
(28)

$$\lambda(M_w,\epsilon,\sigma,T) = 8.322 \times 10^{-2} W/m \cdot (T/M_w)^{1/2}/\sigma^2 \Omega(T/\epsilon) \end{substitute}$$
 350 (29)

The transportation characteristics of the gas mixture can be 351 determined by the following equation:

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$$\Phi_{HX}(T) = \frac{1}{\sqrt{8}} \left(1 + \frac{M_{wHe}}{M_{wXe}}\right)^{-0.5} \cdot \left[1 + \left(\frac{\mu_{He}(T)}{\mu_{Xe}(T)}\right)^{0.5} \left(\frac{M_{wXe}}{M_{wHe}}\right)^{0.25}\right]^2$$
(30)

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$$\Phi_{HX}(T) = \frac{1}{\sqrt{8}} (1 + \frac{M_{wXe}}{M_{wHe}})^{-0.5} \cdot [1 + (\frac{\mu_{Xe}(T)}{\mu_{He}(T)})^{0.5} (\frac{M_{wHe}}{M_{wXe}})^{0.25}]^2$$
(31)

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$$\lambda_{mix}(T) = \frac{x_{He}\lambda_{He}(T)}{x_{He} + x_{Xe}\Phi_{HX}(T)} + \frac{x_{Xe}\lambda_{Xe}(T)}{x_{Xe} + x_{He}\Phi_{XH}(T)}$$
(32)

$$\mu_{mix}(T) = \frac{x_{He}\mu_{He}(T)}{x_{He} + x_{Xe}\Phi_{HX}(T)} + \frac{x_{Xe}\mu_{Xe}(T)}{x_{Xe} + x_{He}\Phi_{XH}(T)}$$
(33)

F. Model verification

EBSILON is a power plant general visualization grouping 362 thermodynamic mechanism modeling and heat balance calculation simulation software. And up to now, the modeling of the S^4 reactor as well as the thermo-hydraulic analysis has been more mature[29]. The reactor is modeled using EB-SILON to verify the reliability of EBSILON for the simulation of space reactor, and the relevant parameters of the reac-367 tor are referenced in the literature [30]. The simulation results 368 are shown in Table 2: 380

Compared to the reference values in the literature, the com-371 putational aberrations simulated by EBSILON are within the allowable deviation range. So they are therefore sufficient to demonstrate the reliable status of EBSILON in the simulation of space reactor power supply simulations for subsequent 376 analysis.

III. RESULT AND DISCUSSION

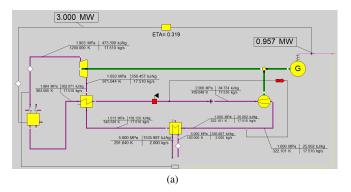
Comparison of direct and indirect Brayton cycle efficiencies

380 1881 have their own advantages and disadvantages in research ap- 416 the reactor primary loop, such an advantage is not obvious in

Parameter	EBSILON calculated value	Literature design value	Aberration	Modelica Language Calculated Values	Aberration
Reactor flow $/kg \cdot s^{-1}$	1.360	1.345	1.115%	1.317	3.265%
Core inlet temperature/K	1144.0	1144.0	0%	1144.44	0%
Turbine outlet temperature/K	970.976	960	1.143%	960	0.23%
Outlet temperature of the hot end of the recuperator/K	556.137	557.6	0.262%	557.6	0.262%
compressor inlet temperature/K	403.0	403.0	0%	/	/
compressor outlet temperature/K	524.812	528	0.604%	/	/
Pile inlet temperature/K	939.651	938.5	0.123%	944.172	0.479%
System power generation/MW	0.0298	0.0301	0.997%	/	/

Table 2. Comparison of simulated and reference values

382 plications. The direct Brayton cycle is compact and less ex-383 pensive, but the radioactivity will fill the entire Brayton cy-384 cle loop. The indirect Brayton cycle is able to physically 385 separate the primary and secondary loops, thus isolating the 386 radioactivity, but it takes up too much space and has addi-387 tional power consumption. The direct and indirect Brayton 388 cycle circuits with 40g/mol of helium-xenon gas mixture as 389 the flow medium are simulated by EBSILON with the same 390 thermal power of 3MW. The main pump of the first circuit of 391 the indirect Brayton cycle is replaced by a compressor, and 392 the numerical transmitter is used to control the same flow 393 rate of the first and second circuits. The simulation results 398 are shown in Fig 6: At this time, three parameters, namely 396 turbine inlet temperature, pressure ratio and compressor inlet 397 temperature, were varied to observe the change of the effi-398 ciency of the direct and indirect Brayton cycles at different parameters. The results are shown in Fig 7: The results show 401 that the direct and indirect Brayton cycles follow the same 402 trend as each system parameter changes. However, the ef-403 ficiency of the direct Brayton cycle is 1.4% to 2.8% higher 404 than that of the indirect Brayton cycle. This is because, on 405 the one hand, the system components of the indirect Brayton 406 cycle are more than those of the direct Brayton cycle, which 407 leads to an increase in the pressure loss of the system. On 408 the other hand, the first circuit of the indirect Brayton cycle 409 contains one more pump, which acts as a power-consuming 410 component. So the power dissipation of the system increases, 411 which leads to a decrease in efficiency. Therefore, in practi-412 cal applications for high-power missions such as deep space 413 exploration, the direct Brayton cycle is more suitable. It has 414 higher efficiency in a more compact structure[31]. Although The direct Brayton cycle and the indirect Brayton cycle 415 the indirect Brayton cycle is able to isolate radioactivity in



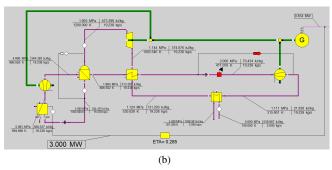


Fig. 6. The simulation of direct and indirect Brayton cycle in EB-SILON

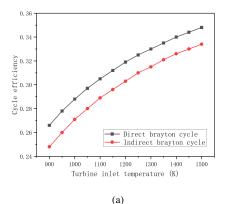
417 specific contexts.

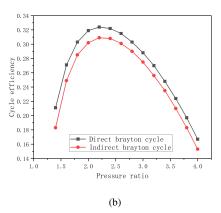
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B. Comparison of the efficiency of four Brayton cycle structures

For the Brayton cycle, in order to increase its efficiency, 420 ⁴²¹ researchers improve its structure by adding interstage-cooled and recompression, among other things. For gases such as air and supercritical CO2, recompression cycle is generally used[32-34]. For helium-xenon gas mixtures which has high adiabatic index, the applicability of different Brayton cycle structures may be different from other types of gases. The four Brayton cycle structures are modeled and simulated using EBSILON, as shown in Fig 8: In EBSILON, 430 both the compressor inlet temperature and the turbine inlet 431 temperature can be used as boundary conditions to design 432 the complete circuit. Therefore, the effect of turbine inlet 433 temperature on the efficiency of different Brayton structures 434 is investigated. And then the efficiency of different Bray-435 ton cycle structures is observed and compared. The com-436 pressor inlet temperatures are selected of 300K, 350K and 437 400K, and the turbine inlet temperature varies from 950K 447 ture (stable at high temperatures around 1.67), which makes 438 to 1500K. The simulation results are shown in Fig 9: As 448 the effect of compressor power dissipation larger. When the 441 $\eta_{interstage-cooled recompression} > \eta_{recompression}$ at compres-442 sor inlet temperature of 400K. When the turbine inlet tem- 451 higher than 30%. The difference in efficiency between the ₄₄₃ perature is 1000K, the recompression cycle efficiency is only ₄₅₂ two is less than 2%. Considering the compactness of the 9.1%. And when the turbine inlet temperature is lower than 453 structure, the simple reheat cycle is a better structure. 1200K, the recompression cycle efficiency is lower than 20%. 454





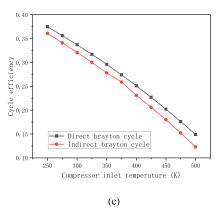
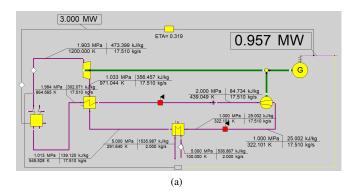
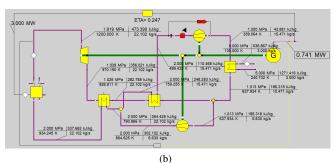


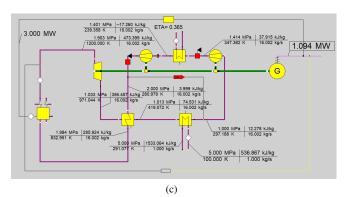
Fig. 7. The cycle efficiency comparison of the direct and indirect Brayton cycle

shown in Fig 9 (a), $\eta_{interstage-cooled} > \eta_{simplereheat} > 449$ turbine inlet temperature is higher than 1400K, the efficiency 450 of both interstage-cooled cycle and simple reheat cycle is

As shown in Fig 9 (b), when the turbine inlet tem-446 It is due to the large adiabatic index of the helium-xenon mix-455 perature is 1200K and 1500K, the simple reheat cy-







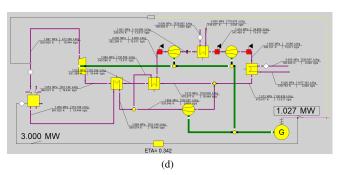
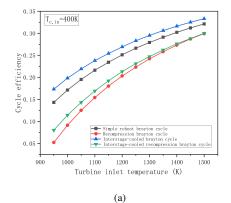
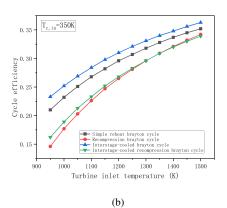


Fig. 8. The simulation of four structures of Brayton cycle using **EBSILON**

456 cle efficiency is 29.6% and 35.2%, respectively. 457 when the turbine inlet temperature is less than 1350K, 467 turbine inlet temperature reaches 1500K. This is due to the 458 $\eta_{interstage-cooled recompression} > \eta_{recompression}$. the turbine inlet temperature is more than 460 $\eta_{interstage-cooled recompression} < \eta_{recompression}$. As shown in Fig 9 (c), when the compressor inlet tem- 471 fect due to the reactor inlet enthalpy increase.

462 perature is 300K, the efficiency of all four cycle structures 472





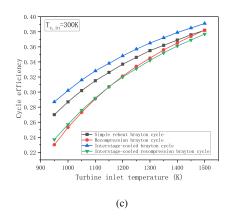


Fig. 9. The simulation results of different Brayton cycle structures

463 is higher than 20%. And when the turbine inlet temperature 464 is higher than 1150K, the efficiency of all four structures is 465 higher than 30%. Besides, the efficiency of both the recom-And 466 pression cycle and the simple reheat cycle is 38.2% when the When $\,^{468}$ fact that at low compressor inlet temperatures, the additional 1350K, 469 power dissipation due to the recompressor is low, and the neg-470 ative effect on the cycle efficiency is close to the positive ef-

In the actual study, considering the physical properties of

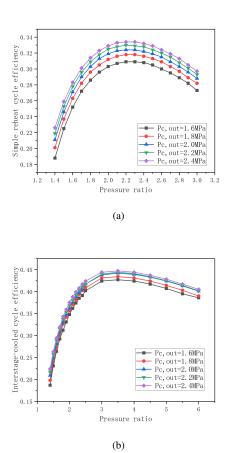


Fig. 10. The effect of the pressure ratio on the Brayton cycle efficiency

473 the work material, the material properties of the components and the cost, it is difficult to further increase the turbine inlet 495 1.6MPa to 2.4MPa. As for the interstage-cooled cycle, the 475 temperature and further reduce the compressor inlet temper- 496 efficiency is more sensitive to the change of pressure ratio ature. Therefore, summarizing the above results, The simple 497 before the efficiency obtains the maximum value. And af-477 reheat cycle has a large advantage regardless of changes in 498 ter the efficiency obtains the maximum value, the efficiency compressor and turbine inlet temperatures.

C. Effect of pressure ratio on efficiency

In the Brayton cycle loop, the maximum and minimum 480 pressure are located at the inlet and outlet of the compres-481 sor, and the ratio of the two is called the pressure ratio. In 506 ratio of the recompression cycle are carried out with the dithis study, by controlling the compressor outlet pressure to a 507 version ratios of 0.2, 0.25, 0.3, 0.35, and 0.4, respectively, and constant value (1.6MPa, 1.8MPa, 2.0MPa, 2.2MPa, 2.2MPa), 508 the results are shown in Fig 11. The results show that the opthe pressure ratio is changed to investigate the effect on the 509 timal pressure ratios of the recompression cycles are different efficiency. The simulation results of simple reheat cycle and 510 at different diversion ratios. The larger the diversion ratio, the interstage-cooled cycle are shown in Fig 10:

pressure is different, the curves of the cycle efficiency satisfy 513 maximum cycle efficiency when the split ratio is 0.2 and the the trend of increasing and then decreasing, and all of them 514 compressor outlet pressure is 2.4 MPa. At this time, the cycle 492 get the maximum value at the pressure ratio of 2.2. At a pres-515 efficiency is 0.339, which is approximately equal to the max-493 sure ratio of 2.2, the cycle efficiency increases from 30.9% 516 imum efficiency of the simple reheat cycle and much smaller 494 to 33.4% as the compressor outlet pressure increases from 518 than the maximum efficiency of the interstage-cooled cycle.

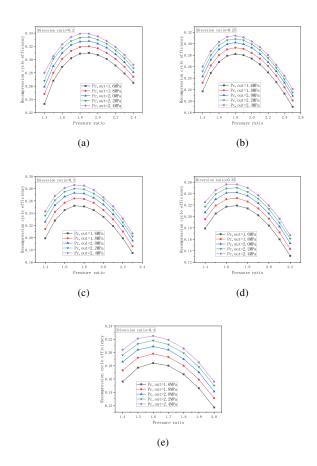


Fig. 11. The effect of the pressure ratio on the recompression Brayton cycle efficiency with different diversion ratios

499 changes with the pressure ratio more slowly. Regardless of 500 the value of the compressor outlet pressure, the pressure ratio 501 at which the system's circulation efficiency is maximized is 502 3.5. And the cycle efficiency increased from 42.7% to 44.7% 503 as the compressor outlet pressure increased from 1.6 MPa to 504 2.4 MPa.

In addition, the simulation studies on the optimum pressure 511 smaller the corresponding optimal pressure ratio. The recom-For the simple reheat cycle, when the compressor outlet 512 pression cycle with the optimal pressure ratio achieves the

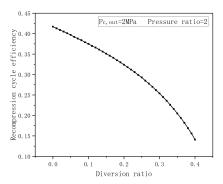


Fig. 12. The effect of the diversion ratio on the recompression Brayton cycle efficiency

D. Effect of diverter ratio on recompression efficiency

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The above results show that the diversion ratio has an effect 521 on the recompression cycle efficiency. Therefore, the diversion ratio of the splitter is changed to observe the change of 559 the cycle efficiency.. Since the results described in the previous section show that the recompression cycle efficiency has 560 525 reached a very low level when the pressure ratio is taken as 561 cluding pressure loss of the cooler, recuperators and other 526 2.0 and the shunt ratio is 0.4. Therefore, the diversion ra-562 components, as well as the pressure loss of the pipeline. The 527 tio is changed from 0 to 0.4 to obtain the results shown in 563 pipeline pressure loss was divided into high pressure loss and 550 efficiency of the recompression cycle decreases, and the mag- 565 were defined in EBSILON by setting the pipeline at the inlet 531 nitude of change is large. Obviously, when the recompression 566 and outlet of the compressor, so as to study the effect of the 552 diversion ratio is close to 0, the recompressor does not con- 567 two on the cycle efficiency of the system respectively. The 533 sume power, and the recompression cycle is infinitely close 568 results of the study are shown in Fig 14. 534 to the simple recuperation cycle with two recuperators. Ac- 570 535 cording to the results of the previous study, the simple reheat 571 pressure loss was increased from 0% to 10%, the efficiency 556 cycle efficiency is higher than the recompression cycle, and 572 of simple reheat cycle and recompression cycle decreased by 537 contains two recuperators, so the cycle efficiency can be in-573 9% and 7%, respectively. Whereas, when the relative low 558 creased to 41.7%. And when the diversion ratio tends to 1, 574 pressure loss was increased from 0% to 10%, the efficiency 539 the system tends to Brayton cycle without recuperators, the 575 of both decreased by 7.3% and 5.3%, respectively. The effect 540 cycle efficiency is greatly reduced. When the diversion ratio 576 of the high pressure relative pressure loss on the cycle effiis 0.4, the cycle efficiency is only 14.1%.

Influence of recuperator on efficiency

On the basis of the above simulation results, the influence 580 543 544 of the recuperator effectiveness on the efficiency of Bray-545 ton cycle is investigated, and the results are shown in Fig 581 548 13: It is easy to find that, regardless of the structure of the 582 all affect the efficiency of the Brayton cycle, and the effi-Brayton cycle, increasing the recuperator effectiveness can 583 ciencies of the turbine and compressor include isentropic and effectively improve the cycle efficiency of the system. When 584 mechanical efficiencies. The change of the cycle efficiency 550 the recuperator effectiveness is increased from 0.6 to 0.9, the 585 with different mechanical efficiency is studied by setting the simple reheat cycle efficiency is increased by 21.7%. More- 586 isentropic efficiencies of 0.80, 0.82, 0.84, 0.86, 0.88 and 0.90 over, when the recuperator effectiveness reaches 0.78, the ef- 587 for the turbine and compressor. And the effect of the gen-553 ficiency of simple reheat cycle can be higher than 30%. For 588 erator efficiency on the cycle efficiency is also carried out. 554 the interstage-cooled cycle, its efficiency is always about 5% 560 The simulation results are shown in Fig 15. It is easy to see 555 higher than that of the simple reheat cycle. However, the 591 that increasing the efficiency always increases the system cy-

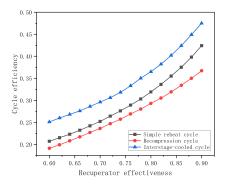


Fig. 13. The influence of the recuperator effectiveness on the cycle efficiency

557 cooled cycle because it has one more cooler than interstage-558 cooled cycle.

Effect of pressure loss on efficiency

In the Brayton cycle circuit, pressure loss is inevitable, in-Fig 12: When the diversion ratio increases from 0 to 0.4, the 564 low pressure loss, and the high pressure and low pressure loss

> The results showed that when the high pressure relative 577 ciency is slightly higher than that of the low pressure relative 578 pressure loss, this is because the effect of the high pressure 579 relative loss on the pressure ratio is higher.

G. Impact of TAC on efficiency

The efficiencies of the turbine, compressor and generator 556 simple reheat cycle has greater applicability to the interstage- 592 cle efficiency, regardless of the component. For the turbine,

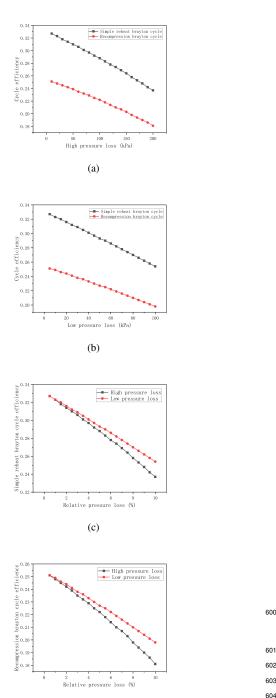


Fig. 14. The effect of the high and low pressure loss on the cycle efficiency

(d)

593 increasing its mechanical efficiency at a certain isentropic ef- 611 cle and Recompression cycle. And the EBSILON is used to 594 ficiency increases the system cycle efficiency by about 6%. 612 obtain the distribution of the energy loss of the two and to an-595 And increasing its isentropic efficiency at a certain mechan- 613 alyze the reasons for the low efficiency of the cycle. And pro-596 ical efficiency increases the system efficiency by about 5%. 614 vide guidance for the improvement of their cycle efficiency. 597 For the compressor, the two values are 3.5% and 5%, respec- 615 The calculated results of the exergy of each component of 598 tively. And when the generator efficiency is increased from 616 Simple reheat cycle (1200 K, 2 MPa) are shown in Table 3, 599 0.9 to 0.99, the system efficiency increases by 2.9%.

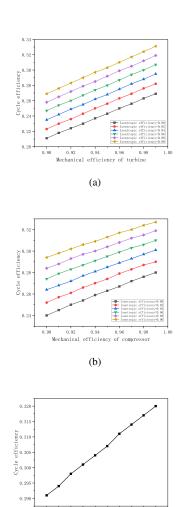


Fig. 15. The effect of the TAC on the cycle efficiency

(c)

H. Exergy analysis

In thermodynamics, exergy is an important parameter. For 602 a cycle loop, analyzing the magnitude and distribution of the energy loss is essential to evaluate its economy and thermal efficiency. Based on the first and second laws of thermodynamics, the method of performance analysis can elucidate the transformations, transfers, utilization, and losses of exergy, and ultimately quantify the performance efficiency of a system or equipment[35].

The method of exergy analysis was used to calculate and analyze the exergy utilization efficiency of Simple reheat cy-617 Fig. 16 and Fig 17:

		Unit	Turbine inlet	Turbine outlet	Shaft power		
Turbine	Mass flow rate	kg/s	17.510	17.510	/		
	Exergy	kJ/kg	430.593	309.092	2027		
	Exergy loss	kJ/kg			0.483		
	Input	kJ/kg			7.483		
	Exergy effiency	%	95.277				
			Hot end inlet	Hot end outlet	Cold end inlet	Cold end outlet	
		Unit	of the	of the	of the	of the	
			recuperator	recuperator	recuperator	recuperator	
D	Mass flow	1.7	17.510	17.510	17.510	17.510	
Recuperator	rate	kg/s	17.510	17.510	17.510	17.510	
	Exergy	kJ/kg	309.092	179.307	184.981	307.332	
	Exergy loss	kJ/kg	273.681				
	Input	kJ/kg		241	6.047		
	Exergy	01		0.0	(72		
	effiency	%		88	.672		
			Hot end	111	Cold end	Cold end	
		** *.	inlet of	Hot end	inlet of	outlet of	
		Unit	the	outlet of		the	
			cooler	the cooler	the cooler	cooler	
Cooler	Mass flow		15.510	15.510	2.000	2.000	
	rate	kg/s	17.510	17.510	2.000	2.000	
	Exergy	kJ/kg	179.307	132.529	2289.337	2343.222	
	Exergy loss	kJ/kg	583.930				
	Input	kJ/kg	838.636				
	Exergy	%	30.371				
	effiency	7/0					
		Unit	Compressor	Compressor	Comsumed		
		Unit	inlet	outlet	power		
	Mass flow	kg/s	17.510	17.510	/		
Compressor	rate	_			· '		
	Exergy	kJ/kg	132.529	184.981	1056		
	Exergy loss	kJ/kg	89.448				
	Input	kJ/kg	1056				
	Exergy	%	91.530				
	effiency	70					
		Unit	Reactor inlet	Reactor outlet	Power input		
Reactor	Mass flow		17.510	15.510			
	rate	kg/s	17.510	17.510	/		
	Exergy	kJ/kg	307.332	430.593	3000		
	Exergy loss	kJ/kg					
	Input	kJ/kg	3000				
	Exergy	_					
	effiency	%	71.943				

Table 3. Calculation of the exergy of each part of the Simple reheat cycle

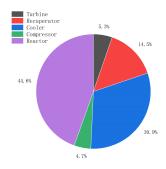


Fig. 16. Proportion of exergy loss in each part of Simple reheat cycle

In Simple reheat cycle, the reactor and external cooler have 619 higher losses, accounting for 44.6% and 30.9% of the total, 620 respectively. The losses in the turbine and compressor are smaller, 5.3% and 4.7%, respectively. The reactor and exter-622 nal cooler also have lower exergy efficiencies, while the latter 623 is only 30.371%, which is one of the major reasons for the 624 lower system efficiency. The calculated results of the den-625 sities of the components of the recompression cycle (1200 628 K, 2 MPa) are shown in Table 4, Fig 18 and Fig 19: As 630 in Simple reheat cycle, the losses in the recompression cy-631 cle are concentrated in the reactor and external cooler, which have losses of 37.6% and 42.0%, respectively. The remaining 635 efficiency of the external cooler is only 17.194%, which is the 633 components have relatively small losses. The external cooler 636 direct reason for the lower recompression efficiency. 634 of the reactor has a lower energy efficiency, while the energy 637

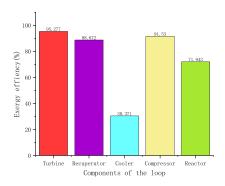


Fig. 17. Exergy efficiency of the main equipment of simple reheat

		Unit	Turbine inlet	Turbine outlet	Shaft power		
	Mass flow rate	kg/s	22.102	22.102	/		
Turbine	Exergy	kJ/kg	431.061	309.102	2568		
	Exergy loss	kJ/kg	127.538				
	Input	kJ/kg			5.538		
	Exergy effiency	%		95	.269		
		Unit	Hot end inlet of the	Hot end outlet of the	Cold end inlet of the	Cold end outle of the	
			recuperator	recuperator	recuperator	recuperator	
Recuperator1	Mass flow rate	kg/s	22.102	22.102	22.102	22.102	
	Exergy	kJ/kg	309.102	257.478	282.569	332.557	
	Exergy loss	kJ/kg	36.159				
	Input	kJ/kg	1140.994				
	Exergy		96.831				
	effiency	%		96	.831		
		Unit	Hot end inlet of the	Hot end outlet of the	Cold end inlet of the	Cold end outle of the	
			recuperator	recuperator	recuperator	recuperator	
Recuperator2	Mass flow rate	kg/s	22.102	22.102	15.471	15.471	
	Exergy	kJ/kg	257.478	207.511	195.558	272.114	
	Exergy loss	kJ/kg	237.478 207.311 193.338 272.114				
	Input	kJ/kg			8.244		
	Exergy		1348.244				
	effiency	%		87.	.847		
	emency		Hot end			Cold end	
				Hot end	Cold end		
		Unit	inlet of	outlet of	inlet of	outlet of	
			the	the cooler	the cooler	the	
			cooler			cooler	
Cooler	Mass flow rate	kg/s	15.471	15.471	2.000	2.000	
	Exergy	kJ/kg	207.511 137.780 2289.337 2384.808				
	Exergy loss	kJ/kg	919.594				
	Input	kJ/kg	1110.536				
	Exergy effiency	%	17.194				
		Unit	Compressor inlet	Compressor outlet	Comsumed power		
	Mass flow	kg/s	15.471	15.471	/		
Compressor	rate	_			· '		
	Exergy	kJ/kg	137.780	195.558	1041		
	Exergy loss	kJ/kg		80	.963		
	Input	kJ/kg	1041				
	Exergy effiency	%	92.223				
		Unit	Recompressor inlet	Recompressor outlet	Comsumed power		
Recompressor	Mass flow rate	kg/s	6.630	6.630	/		
-	Exergy	kJ/kg	207.511	307.802	775		
	Exergy loss	kJ/kg		36	.915		
	Input	kJ/kg		7	75		
	Exergy						
	effiency	%		95	.237		
Reactor	emency	Unit	Reactor inlet	Reactor outlet	Power input		
	Mass flow rate	kg/s	22.102	22.102	/		
	Exergy	kJ/kg	332.557	431.061	3000		
	Exergy loss	kJ/kg					
	Input	kJ/kg	3000				
	Exergy						
	effiency	%		72	.571		
	emency	ı	. =				

Table 4. Calculation of the exergy of each part of Recompression cycle

Based on the above study, it can be seen that the efficiency

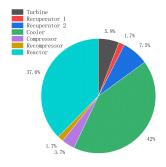


Fig. 18. Proportion of exergy loss in each part of Recompression cycle

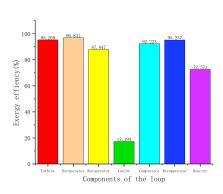


Fig. 19. Exergy efficiency of the main equipment of simple reheated cycle

638 of the recompression cycle is lower than that of simple re-639 heat cycle in most cases. By means of the method of exergy 640 analysis, a comparative plot of the energy loss between the 642 two was obtained, as shown in Fig 20: With the exception of 643 the recuperator and the reactor, the recompression cycle has 644 higher losses than the simple reheat cycle. Especially for the external cooler, the loss of the recompression cycle is 919.594 646 kJ/kg, which is much larger than that of the simple reheat cy-647 cle, which is 583.93 kJ/kg.Although the recompression cycle 648 increases the inlet enthalpy of the reactor, the irreversible loss 649 carried away by the external cooler source is much more. And 650 it leads to the reduction of the net system work, and therefore results in the reduction of the system efficiency.

In summary, a simple reheat cycle loop with 3 MW of ther- 662 mal power and 1 MW of electrical power is designed using 663 a thermal power of 3 MW is taken as a research object to EBSILON. The parameters of the system are shown in the 664 study the efficiency comparison of Brayton cycles with dif-Table 4. The system is able to fulfill the space exploration 665 ferent structures as well as the sensitivity analysis, and the 656 missions at the MW power level and maintains a high loop 666 main conclusions are as follows: 657 efficiency while considering a relative pressure loss of 5%. 667 The system schematic is shown in Fig 21.

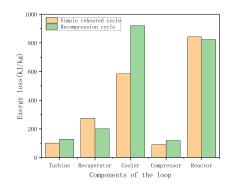


Fig. 20. The exergy loss comparison of Simple reheat cycle and Recompression cycle

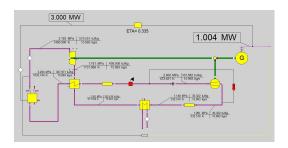


Fig. 21. The system designed in EBSILON

Parameter	Value	Parameter	Value
Thermal power/MWt	3	cyclic efficiency	0.335
Electric power/MWt	1.004	Recuperator effectiveness	0.85
Coolant flow/ $kg \cdot s^{-1}$	15.993	Turbomachinery efficiency	0.99
Turbine inlet temperature/K	1400	Turbine isentropic efficiency	0.88
Inlet temperature of the hot end of the recuperator/K	1131.689	Mechanical efficiency of pressurized air	0.99
Cooler inlet temperature/K	571.566	Isentropic efficiency of a pressurized gas engine	0.88
Compressor inlet temperature/K	332.516	Generator efficiency	0.99
Cold end inlet temperature of recuperator/K	472.621	Maximum cycle pressure/MPa	2.4
Pile inlet temperature/K	1032.744	pressure ratio	2.2

Table 5. The parameters of the system designed

IV. CONCLUSION

In this paper, the Brayton cycle of a gas-cooled reactor with

(1) For the direct and indirect Brayton cycle loops, the ef-668 ficiency comparison between the two is carried out by vary669 ing the inlet temperatures and pressure ratios of the turbine 695 2.2 and 3.5, respectively, and the magnitude of the optimal 670 and the compressor and the rest of the boundary conditions 696 pressure ratio is independent of the maximum system pres-671 is controlled to be the same. It was found that direct cycle is 697 sure. For the recompression cycle that needs to consider the 672 1.4% to 2.8% more efficient than indirect cycle.

674 ciencies of the four configurations were compared by varying 700 is, the smaller the corresponding optimal pressure ratio is; the turbine inlet temperature while controlling for a certain 701 676 compressor inlet temperature. It is shown that at higher com- 702 of the recompression cycle, which decreases as the diversion ₆₇₈ fects the efficiency, while the interstage-cooled Brayton cy- ₇₀₄ 0.4, the circulation efficiency decreases from 0.417 to 0.141. 679 cle and simple reheat cycle have the highest efficiency. The 705 This is due to the fact that a low diversion ratio converges 680 efficiency of both is higher than 30% at turbine inlet tem- 706 to a simple reheat cycle with two recuperators, while a high perature is less than 1350K, $\eta_{interstage-cooledrecompression} > 710$ Brayton cycle; $\eta_{recompression}$, when the turbine inlet temperature is higher 711 688 four cycles is higher than 20%. At a turbine inlet temperature 714 sure loss has a slightly larger effect. The efficiency of simple recompressor disappears. 691

(3) The pressure ratio also has a large effect on the effi- 718 694 the interstage cooling cycle, the optimal pressure ratios are 720 tical engineering.

- 698 split ratio, it is shown that different split ratios correspond to (2) For four common Brayton cycle configurations, the effi- 699 different optimal pressure ratios, and the larger the split ratio
- (4) The diversion ratio has a large effect on the efficiency pressor inlet temperatures, recompression cycle negatively af- 703 ratio increases. When the diversion ratio increases from 0 to peratures above 1400K.At slightly higher compressor inlet 707 diversion ratio converges to a Brayton cycle without recupertemperatures, the interstage-cooled and simple reheat cycles 708 ators. In addition, the number of recuperators and the regenstill have high efficiencies, and when the turbine inlet tem- 709 erator effectiveness also have an effect on the efficiency of the
- (5) By setting the relative pressure loss between the inlet than 1350K, $\eta_{interstage-cooledrecompression} < \eta_{recompression}$. 712 and outlet of the compressor to simulate the pressure loss in At lower compressor inlet temperatures, the efficiency of all 713 the actual working condition, it is found that the high presof 1500K, the efficiency of both the recompression cycle and 715 reheat cycle and recompression cycle are reduced by 9% and the simple reheat cycle is 38.2%. The negative effect from the 716 7% respectively when the high pressure relative loss increases 717 from 0% to 10%.
- (6) The efficiency of the TAC components will affect the ciency of the Brayton cycle. For the simple reheat cycle and 719 cycle efficiency to some extent and can be maximized in prac-
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